



Dart Aerospace Ltd.
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D3205-3

Job Sheet 182966



Part No: D3205-3

Job Qty: 10 ea

Part Name: Back Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP B 05.01.31 Revised Step 10 KJ/JLM IPP REV:C AS PER REV B 12-03-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/09/18
100	Waterjet	10 pcs	9/14/18	9/14/18	0.12	1.01	Waterjet1		OK 18/09/18
120	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-1		OK 18/09/18
125	Mill Conv	10 pcs	9/14/18	9/14/18	0.00	1.04	Mill Conv 1		FRD 17/10/18
127	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-2		FRD 17/10/18
130	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-2		FRD 18/10/18
140	HandFinish	10 pcs	9/14/18	9/14/18	0.00	0.31	HandFinish1		FRD 18/10/18
145	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC7-2		FRD 18/10/18
150	Powdercoat	10 pcs	9/14/18	9/14/18	0.00	0.16	Powdercoat3		FRD 18/10/18
160	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC3		FRD 18/10/18
170	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		FRD 18/10/18
180	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		FRD 18/10/18

Part Op 100 - CUT AS PER DWG DWG REV: C

Descriptions: 125 - MILL CHAMFER

150 - START TIME:

170 - LOCATION : GA

M138839 START: 8:00 TEMP: 320° FINISH: 8:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.3000 sf (.03 ea)	90-Start up Operation	5094690 5090359

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	0	30	0



Container No: S109729



Part: D3205-3

Job No: 182966

Serial No/Batch: S109729

Revision:

Inspector:

Exp Date:

Instr. 'ons: Various STC's

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Date: 09/13/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Back Plate	0.250Inches $\pm$ 0.010	0.260 0.240		
2	Back Plate	0.500Inches $\pm$ 0.005	0.505 0.495		
3	Back Plate	2.380Inches $\pm$ 0.010	2.390 2.370		
4	Back Plate	1.380Inches $\pm$ 0.005	1.385 1.375		
5	Back Plate	0.250Inches $\pm$ 0.030	0.280 0.220	Radius	
6	Back Plate	0.130Inches $\pm$ 0.030	0.160 0.100	Radius	
7	Back Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
8	Back Plate	0.440Inches $\pm$ 0.005	0.445 0.435		
9	Back Plate	1.750Inches $\pm$ 0.010	1.760 1.740		
10	Back Plate	0.100Inches $\pm$ 0.030	0.130 0.070		100 x 45 deg 
11	Back Plate	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	

Plex 9/7/18 8:06 AM Dart.Gagnon.Michelle

